

TABLE OF CONTENTS

	<u>PAGE</u>
LIST OF TABLES	
LIST OF FIGURES	
ABSTRACT	
GLOSSARY OF TERMS	
CHAPTER 1 : INTRODUCTION	1
1.1 SLUDGE TREATMENT AS PART OF WASTEWATER TREATMENT	1
1.2 EMERGENCE OF ENVIRONMENTAL AWARENESS	1
1.3 PROBLEMS ASSOCIATED WITH THE NEW REQUIREMENTS	2
1.4 DUAL DIGESTION OF SEWAGE SLUDGE	4
1.5 PURPOSE OF THIS REPORT	6
CHAPTER 2 : EXPERIENCE WITH DUAL DIGESTION OVERSEAS	7
2.1 RESEARCH AND DEVELOPMENT OF THE DUAL DIGESTION SYSTEM	7
2.2 EXPERIENCE WITH DUAL DIGESTION IN UNITED STATES OF AMERICA	9
2.3 EXPERIENCE IN EUROPE	12
CHAPTER 3 : RESEARCH AND EXPERIENCE IN SOUTH AFRICA	15
3.1 NEED FOR RESEARCH	15
3.2 PILOT SCALE RESEARCH AT JOHANNESBURG CITY COUNCIL	15
3.3 FULL-SCALE RESEARCH AND DEVELOPMENT AT MILNERTON MUNICIPALITY	16
3.3.1 NEED FOR FURTHER RESEARCH	16
3.3.2 DESCRIPTION OF THE FULL-SCALE PLANT	17
3.3.3 PERFORMANCE OF THE PLANT AND RESULTS ACHIEVED	20
3.3.3.1 AEROBIC REACTOR	20
3.3.3.2 ANAEROBIC DIGESTOR	22
3.3.3.3 PASTEURISATION	23
3.3.3.4 STABILISATION	24
3.3.3.5 DEWATERABILITY	24

	<u>PAGE</u>
3.4	INVESTIGATION INTO THE AEROBIC REACTOR KINETICS 27
3.5	FULL-SCALE RESEARCH ON DUAL DIGESTION BY CAPE TOWN CITY COUNCIL USING AIR 30
 CHAPTER 4 : ASSESSMENT OF THE DUAL DIGESTION TECHNOLOGY IN THE LIGHT OF RESEARCH AND EXPERIENCE 35	
4.1	TECHNOLOGY LIFE CYCLE OF THE DUAL DIGESTION SYSTEM SYSTEM 35
4.2	INFLUENCE OF GENERIC TECHNOLOGIES 36
4.3	FUNCTIONAL PERFORMANCE OF THE PROCESS 37
4.3.1	PASTEURISATION 37
4.3.2	STABILISATION 40
4.3.3	DEWATERABILITY OF THE FINAL PRODUCT 40
4.4	OPERATIONAL PERFORMANCE 43
4.5	COMPATIBILITY 46
4.6	OPERATING COSTS AND OPTIMISATION OF THE DUAL DIGESTION SYSTEM 47
4.6.1	RECURRING RUNNING COSTS 47
4.6.2	COMPARISON OF RUNNING COSTS 47
4.6.3	DESIGN AND OPERATIONAL COSTS WHICH PLAY A ROLE IN RUNNING COSTS 49
4.6.3.1	THE TYPICAL HEAT BALANCE 49
4.6.3.2	OPERATING TEMPERATURE OF THE AEROBIC REACTOR 49
4.6.3.3	OXYGENATION SYSTEM 51
4.6.3.4	RETENTION PERIOD IN THE AEROBIC REACTOR 52
4.6.3.5	TEMPERATURE OF THE RAW FEED SLUDGE 53
4.6.3.6	MECHANICAL HEAT INPUT 54
4.6.3.7	HEAT LOSS TO SURROUNDINGS 55
4.6.3.8	HEAT LOSS THROUGH VENT GAS AND WATER VAPOUR 55
 CHAPTER 5 : ASPECTS TO CONSIDER FOR IMPLEMENTATION 56	
5.1	ACCEPTANCE OF THE TECHNOLOGY 56
5.2	LEVEL OF TECHNOLOGY 57

	<u>PAGE</u>	
5.3	DESIGN ASPECTS	58
5.3.1	PROCESS DESIGN AND KINETICS	58
5.3.1.1	AEROBIC REACTOR	58
5.3.1.2	ANAEROBIC DIGESTOR	61
5.3.1.3	EXPLOITATION OF HEAT SOURCES FOR OPTIMASATION OF THE DDS	62
5.3.2	PRACTICAL CONSIDERATIONS	63
5.4	FINAL DISPOSAL OF END PRODUCT	64
5.5	ECONOMIC EVALUATION	65
 CHAPTER 6 : CONCLUSIONS		 68
REFERENCES		73
ANNEXURE A		75